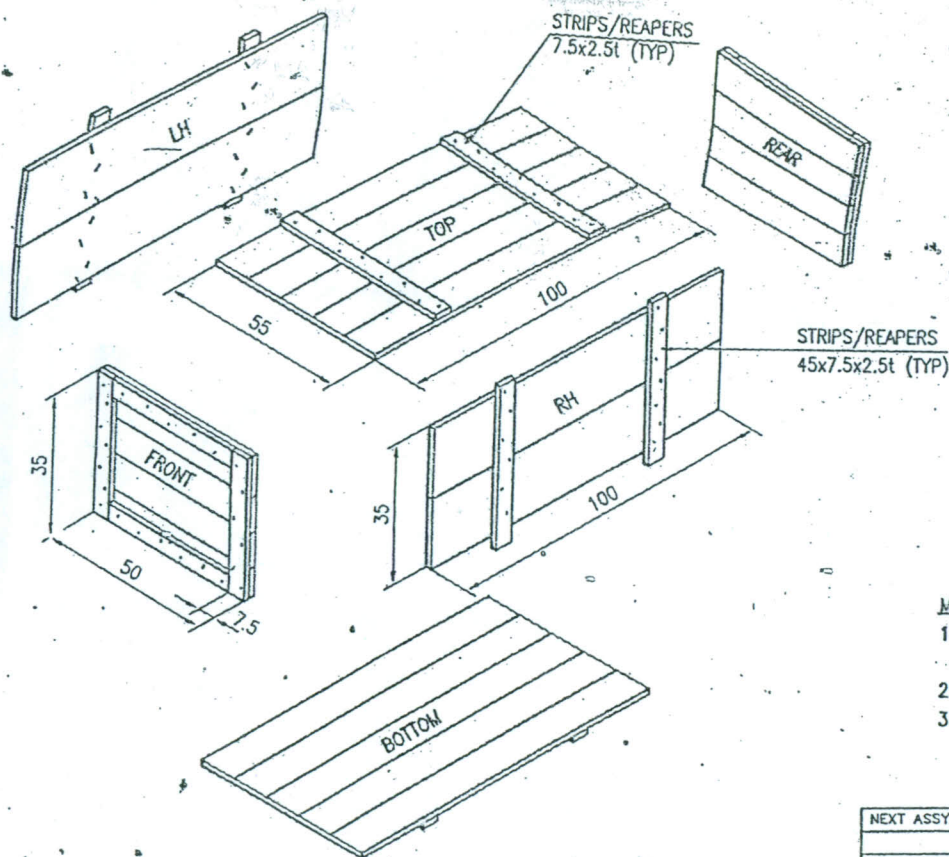


871-100x55x35

DRG. NO.

TOL. UP TO AND INCLUDING VALUE	MACHINING DEVIATIONS F.			LINEAR DIMENSIONS				THE REST
	6	30	30	315	1000	2000	4000	
	±0.1	±0.2	±0.3	±0.8	±1.2	±2	±3	



## NOTE :

1. ALL DIMENSIONS ARE IN cm.
2. TOLERANCE OF  $\pm 3$  mm ON THICKNESS IS ALLOWED.
3. TOLERANCE OF  $\pm 5$  mm IS ALLOWED ON LENGTH, WIDTH AND HEIGHT.
4. SAMPLE SHOULD BE SUPPLIED FOR OUR APPROVAL.
5. NAILS SHOULD BE BUCKLED FROM INSIDE.

## MATERIALS TO BE USED :

1. Single "WOOD" PLANKS OF 2.5 cm. THICKNESS WIDTH VARYING FROM 15 TO 30 cm. "UNPLAINED".
2. STRIPS/REAPERS OF 7.5 X 2.5 cm.
3. 7 cm. NAILS EACH AT 10 cm. DISTANCE.

NEXT ASSY.				PRODUCT		DESIGN REF.	
				USED ON QTY		MATERIAL	
				H.T. Sample		WOOD	
				S.T.		WT. in kg	
						SCALE	
						NTS	
AMEND NO.	SIGNATURE	DATE	TITLE	SHEET NO. 1			
DRA/ECN	NAME			NO OF SHEETS 1			
APPROVED	H.N. GENT	4/6/98	WOODEN CASE				
REVIEWED	Datta	4/6/98					
CHECKED	D. Dhanraj						
DRAWN	12603	98.05.25					
STD.							
				BHARAT EARTH MOVERS LTD.		DRG. NO.	
				KGF		871-100x55x35	

STOCK-No. ONBA-0128025.

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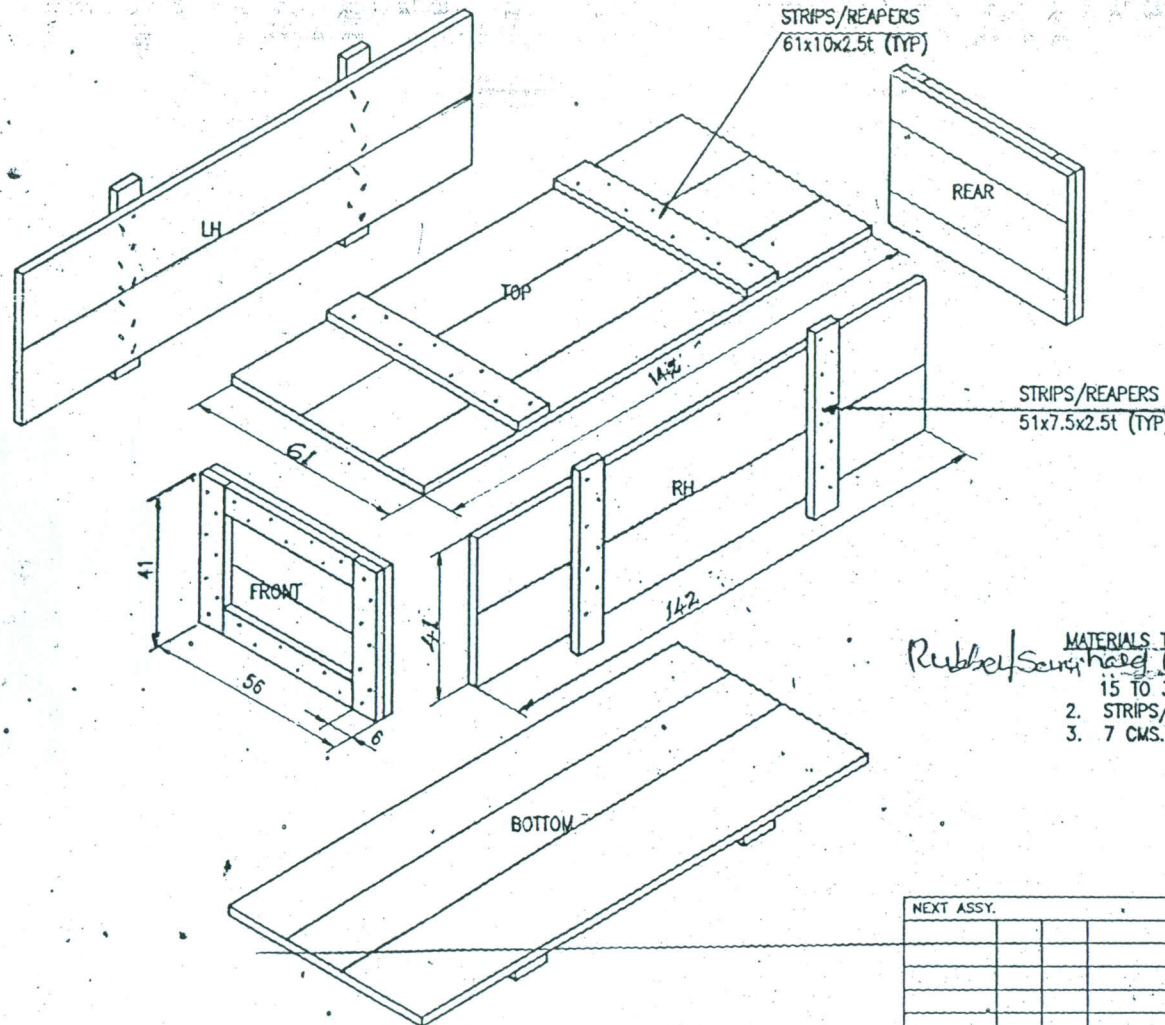
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B871-142x56x41

DRG. NO.

MACHINING DEVIATIONS				LINEAR DIMENSIONS				THE REST
ABOVE 1000 AND 10000?	6	5		315	1000	2000	4000	
VALUE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	



#### NOTE :

1. ALL DIMENSIONS ARE IN CMS.
2. TOLERANCE OF  $\pm 3\text{MM}$  ON THICKNESS IS ALLOWED.
3. TOLERANCE OF  $\pm 5\text{MM}$  IS ALLOWED ON LENGTH, WIDTH AND HEIGHT.
4. SAMPLE SHOULD BE SUPPLIED FOR OUR APPROVAL.
5. NAILS SHOULD BE BUCKED FROM INSIDE.

#### MATERIALS TO BE USED :

1. Rubber/Semi-hard wood PLANKS OF 2.5 CMS. THICKNESS WIDTH VARYING FROM 15 TO 30 CMS. "UNPLAINED".
2. STRIPS/REAPERS OF 7.5 X 2.5 CMS.
3. 7 CMS. NAILS EACH AT 10 CMS. DISTANCE.

NEXT ASSY.				PRODUCT		DESIGN REF.	
				USED ON		QTY	
				MA		H.T.	
				S.T.		SCALE	
AMEND NO.				SIGNATURE		DATE	
DRA/ECN		NAME		TITLE		SHEET NO. 1	
APPROVED		GIN		4/1/98		NO. OF SHEETS 1	
REVIEWED		D.K. G.		11/1/98			
CHECKED		D. DHAYALAN		88.05.13			
DRAWN		12603					
STD.							
				WOODEN CASE.		Bharat Earth Movers Ltd.	
				KGF		DRG. NO.	
				BEM		B871-142x56x41	

Stock No. ONBA012-8005

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